

## Fiber on Fiber Abrasion Testing

These tests were to determine the difference between K-Spec™ core yarn and polyester core yarn as used in SLINGMAX® rigging products.

The yarns were each weighted to 2.7% of their breaking strength. They were water and air cooled so that there would be no deterioration caused by heat. The polyester has a breaking strength of 600lbs. in a sling and was weighted to 16lbs. The K-Spec™ has a breaking strength of 1800lbs. in a sling and was weighted to 48lbs. The test consisted of raising and lowering this load over a 2" area consisting of a loop of the same material. This is a very severe test and it is highly unlikely that similar conditions would ever be present in the field use of these products.

The machine was set on speed #4; the material passed through the loop at a 90 degree angle; each cycle was about .96 seconds.

<u>MATERIAL:</u>	K-Spec™	Polyester
<u>CYCLES TO FAILURE:</u>	8,672	1,574
<u>TOTAL WEIGHT MOVED:</u>	416,256 lbs.	25,184 lbs
<u>TIME TO FAILURE:</u>	2:31	:21

The cycles to failure for K-Spec™ were 5.5 times higher than polyester.

The weight moved by K-Spec™ was 390,472 lbs. more than polyester.

The ratio of weight moved was 16.52 times higher for K-Spec™ than for polyester.

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## Fiber on Fiber Abrasion / Fatigue Testing

<b>Twin-Path® or Round Sling Core Yarn</b>	<b>Cycles to Failure-</b>	<b>Duration of Test until Failure (Minutes)</b>	<b>Total Weight Moved (lbs.)</b>
<b>K-Spec® Fiber-</b> (Available Only in Twin-Path® Extra Slings)	18,582	358	908,660
<b>Technora® Fiber</b>	821	16	40,146
<b>Polyester Fiber</b>	731	14	11,915
<b>Kevlar® Fiber</b>	340	7	10,200

